

	14"/ 6 mm Porcelain	14"/2 cm Sintered Stone	16"/ 6 mm Porcelain	16"/2 cm Sintered Stone
RPM	2,200	2,200	2,000	2,000
Feedrate	3,000 mm / 118" per min	1,800 mm / 70" per min	3,000 mm / 118" per min	1,800 mm / 70" per min
Miter feedrate	1,800 mm / 70" per min	700 mm / 27" per min	1,800 mm / 70" per min	700 mm / 27" per min

***Entrance Cut:** Reduce feed rate to 12"/min

***Exit Cut:** Reduce feed rate to 12"/min

***Plunge** at 2"/min