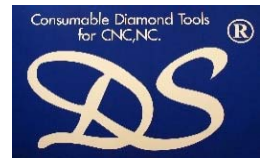


Finger Bit & Easy Bit Parameter



Finger Bit



| Segment Type | O/D | RPM | F/S (mm/min) | Working Length | Water Feeding | Arbor | Machine | Remarks |
|--------------|-------|-----------|--------------|-------------------------------|-----------------------|------------------|-------------|---------|
| Straight | Ø15mm | 7500~8000 | 70mm/m | L37mm | Central Water Feeding | ½" Gas or others | Semi CNC | |
| Twisted | Ø20mm | 5500~5800 | 350~ | L30.0mm L40.0mm L50.0mm | | | CNC Purpose | |
| Twin-Twisted | | | | | | | | |
| Ex-Twined | | | | | | | | |
| Absolute | Ø23mm | 4900~5100 | 300~ | | | | | |
| Round | Ø25mm | 4500~4800 | 250 | | | | | |
| Straight | Ø35mm | 3200~3500 | 80~ | L65mm L70mm L85mm | | | | |

Notice: F/S(Feeding Speed) 200mm/min for 2~3meters at the beginning to be in centric

Easy Bit



Super Bit



| Article | Type | O/D | RPM | F/S (mm/min) | Cutting Depth | Height | Arbor | Adaptor | Remarks |
|----------------|----------|-------|----------------|--------------|-------------------|------------------|-----------|-------------------------------------|---------|
| Easy Bit- S | Standard | Ø20mm | 9000 ~10000 | 350~400 | 2.0 ~ 3.0mm /Pass | 15.0mm 20.0mm | M8 M12 | Adaptor-EB Adaptor-EBS(w/sleeve) | NC |
| Easy Bit- T | Turbo | | | 400~500 | | | | | |
| Easy Bit- C | Castle | | 8500 | 200~250 | | | | | |
| Easy Bit - S | Standard | | | | | | | | |
| Easy Bit- C | Castle | | | | | | | | |
| Easy Bit- Prop | Prop | Ø10mm | 8500~10000 | 800~1000 | 3.0mm/P | 10mm | M12 ½" | | |
| | | Ø15mm | 8500 | | 3~5mm/P | 20mm | | | |
| Super Bit | | Ø8mm | 8000 | 400 | 2.0 mm /Pass | 20.0mm | | | M8 |

Above parameter can be different according to kinds of CNC, stone & other conditions.