

FAST LINE

Pos	Slab Thickness [Inches or mm]	RPM (Min-Max)	Stock Removal [Inches or mm]	Feeding Speed [Inches/minute or mm/minute]	Note
1	3/4"-1 1/4" - 1 1/2" 20-30-40	5.000-6.000	shape	* Max Speed 150" Max Speed 4.000	Segmented 
2	3/4"-1 1/4" - 1 1/2" 20-30-40	5.000-6.000	0,012"-0,016" 0,3-0,4	* Max Speed 250" Max Speed 6.500	Continuous Rim 
3			0,008"-0,012" 0,2-0,3		
4	3/4"-1 1/4" - 1 1/2" 20-30-40	4.500-4.800	0,002"-0,004" 0,05-0,1	Max Speed 80" Max Speed 2.000	MFP5 
5	3/4"-1 1/4" - 1 1/2" 20-30-40	4.000-4.500	0,0011"-0,0019" 0,03-0,05	Max Speed 70" Max Speed 1.800	
5	3/4"-1 1/4" - 1 1/2" 20-30-40	2.500-3.000	0,0011"-0,0019" 0,03-0,05 Pressure	Max Speed 50" Max Speed 1.250	Express Polishing 
6					
7					
5	3/4"-1 1/4" - 1 1/2" 20-30-40	2.500-2.800	Dynamic Compensation for Diameter per Foot [Inch] 0,00024"	Max Speed 50" Max Speed 1.250	Magic Polishing 
6			Dynamic Compensation for Radius per Meter [mm] 0,008-0,01		

* Max feeding speed ONLY for shallow profiles - Massima velocità di avanzamento SOLO per profili poco scavati