

■ POS 1

SLAB THICKNESS [INCHES OR MM]

3/4"-1 1/4"
20-30

RPM (MIN-MAX)

6.000-7.000

STOCK REMOVAL [INCHES OR MM]

SHAPE

FEEDING SPEED [INCHES/MINUTE OR MM/MINUTE]

*

MAX SPEED 150"

MAX SPEED 4.000



METAL POSITION

■ POS 2

SLAB THICKNESS [INCHES OR MM]

3/4"-1 1/4"
20-30

RPM (MIN-MAX)

6.000-7.000

STOCK REMOVAL [INCHES OR MM]

0,008"-0,012"
0,2-0,3

FEEDING SPEED [INCHES/MINUTE OR MM/MINUTE]

*

MAX SPEED 250"

MAX SPEED 6.500



METAL POSITION

■ POS 3

SLAB THICKNESS [INCHES OR MM]

3/4"-1 1/4"
20-30

RPM (MIN-MAX)

6.000-7.000

STOCK REMOVAL [INCHES OR MM]

0,006"-0,008"
0,15-0,2

FEEDING SPEED [INCHES/MINUTE OR MM/MINUTE]

*

MAX SPEED 250"

MAX SPEED 6.500



METAL POSITION