

BACK TO INDEX



∅ 40mm

bore/foro ∅ 22 mm

TWIST LINE

Pos	Slab Thickness [Inches or mm]	RPM (Min-Max)	Stock Removal [Inches or mm]	Feeding Speed [Inches/minute or mm/minute]	Note
1	3/4"-1 1/4" - 1 1/2" 20-30-40	5.500-6.000	shape	* 50" - 120" 1.250 - 3000	Segmented 
2	3/4"-1 1/4" - 1 1/2" 20-30-40	5.500-6.000	0,012"-0,016" 0,3-0,4	* 50" - 160 " 1.250 - .4.000	Continuous Rim 
3			0,008"-0,012" 0,2-0,3		
4	3/4"-1 1/4" - 1 1/2" 20-30-40	4.800-5.300	0,002"-0,004" 0,05-0,1	35" - 55" 900 - 1.400	MFP5 
5	3/4"-1 1/4" - 1 1/2" 20-30-40	4.000-4.500	0,0011"-0,0019" 0,03-0,05	35" - 45" 900 - 1.150	Express Polishing 
6	3/4"-1 1/4" - 1 1/2" 20-30-40	2.800-3.500	0,0011"-0,0019" 0,03-0,05 Pressure	40" - 60" 1.000 - 1.500	Magic Polishing 
7					
5	3/4"-1 1/4" - 1 1/2" 20-30-40	2.800-3.300	Dynamic Compensation for Diameter per Foot [Inch] 0,00024"	30"-50" 750 - 1.250	
6			Dynamic Compensation for Radius per Meter [mm] 0,008-0,01		

* Max feeding speed ONLY for shallow profiles - Massima velocità di avanzamento SOLO per profili poco scavati