

TOOL DRESSING PROCEDURE

690500 - 60 grit Orange (used for finger bits / z wheels)

690501 - 80 grit Coral (Pos 1)

690502 - 120 grit Blue (Pos 2)

690503 - 220 grit Yellow (Pos 3)

690504 - 320 grit Green (Pos 4)

690505 - 400 grit Green (Pos 5 & Polish)

690506 - 600 grit Green (Pos 5 & Polish)



- START IN THE ORDER ABOVE, IF YOU NEED TO GET MORE AGGRESSIVE ON A TOOL, YOU CAN USE A LOWER GRIT.
- YOU CAN DRESS YOUR TOOLING WET OR DRY
- TO PROPERLY MAINTAIN YOUR TOOLING YOU WILL WANT TO DRESS YOUR TOOLS EVERY 500 - 750 LINEAR FEET.
- YOU WILL WANT TO DRESS YOUR TOOLING BETWEEN 1000 - 2000 RPM.
- MOVE THE DRESSING STICKS IN A CONSTANT SWEEPING MOTION AND DO NOT HOLD THEM IN ONE PLACE ON THE TOOL.
- YOU CAN USE 200 - 400 GRIT EMERY CLOTH OR SANDPAPER ON THE RUBBER POLISH WHEELS AS NEEDED.