

Appearance (Adhesive)	White viscous liquid
Appearance (Activator)	Clear to white viscous liquid
Viscosity (Adhesive)	45,000 – 160,000 CPS
Viscosity (Activator)	20,000 – 25,000 CPS
Density	1.30 g/L
Working Time	5 – 10 minutes *
Fixture Time	15 – 20 minutes *
Bond Strength	3000 – 4000 PSI
Shelf Life (Adhesive)	1 year
Shelf Life (Activator)	1 year
Mix Ratio Adhesive:Activator	10:1 by Volume
* Cure times based on surface and adhesive temperature of 75°F	