

Characteristic	Surface Bonder Rapid
Working Time	4–8 Minutes
Fixture Time	10–16 Minutes
Operating Temperature	65°F–85°F (18°C–30°C) * Use at temperatures below 65°F(12°C) or above 85°F(32°C) may cause incomplete cure, yellowing and poor bonding strength.
Viscosity – Adhesive	20,000–50,000 cps
Viscosity – Activator	8,000–12,000 cps
Color – Adhesive	Various
Color – Activator	Colorless / Translucent
Mix Ratio	10:1
Flexural Strength – Natural Stone	>4,000 PSI / Substrate Failure
Flexural Strength – Quartz	>4,000 PSI / Substrate Failure
Flexural Strength – Compact Sintered Material	>4,000 PSI / Substrate Failure
Shelf Life	2 Years