

Characteristic	Ultra
Appearance — Resin	White or colored viscous liquid
Appearance — Hardener	Clear viscous liquid
Viscosity — Resin	40,000–400,000 / Thixotropic
Viscosity — Hardener	Thixotropic liquid
Density — Resin	1.15
Density — Hardener	1.30
Mix Ratio — Resin:Hardener	2:1 VOLUME
Recommended Bond Line	0.002–0.004 inches (0.05– 1.0mm)
Working Time	9–12 minutes
Fixture Time (for polishing / cutting)	90–110 minutes
100% bond strength	24 hours
Flexural Bond Strength — Natural Stone	>4000PSI / Substrate Failure
Shelf Life	1 year
Weather test in climactic QUV chamber 0.80, 42–45°C, cycle QUV-A 24/7	PASS
Minimum reaction temperature	+41°F / +5°C
Minimum recommended temperature after cure	-4°F / -20°C
Maximum recommended temperature after cure	+140°F / +60°C