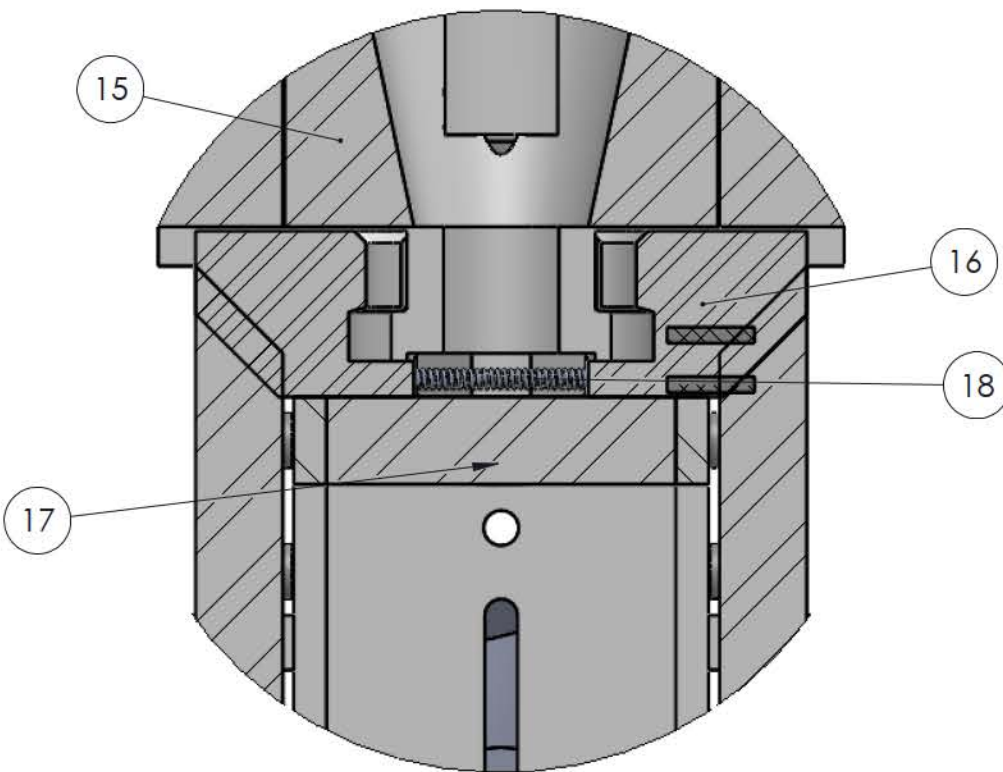
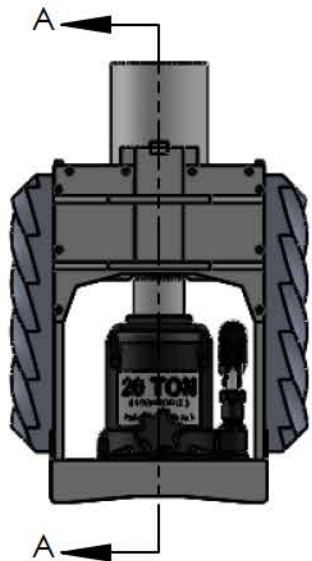
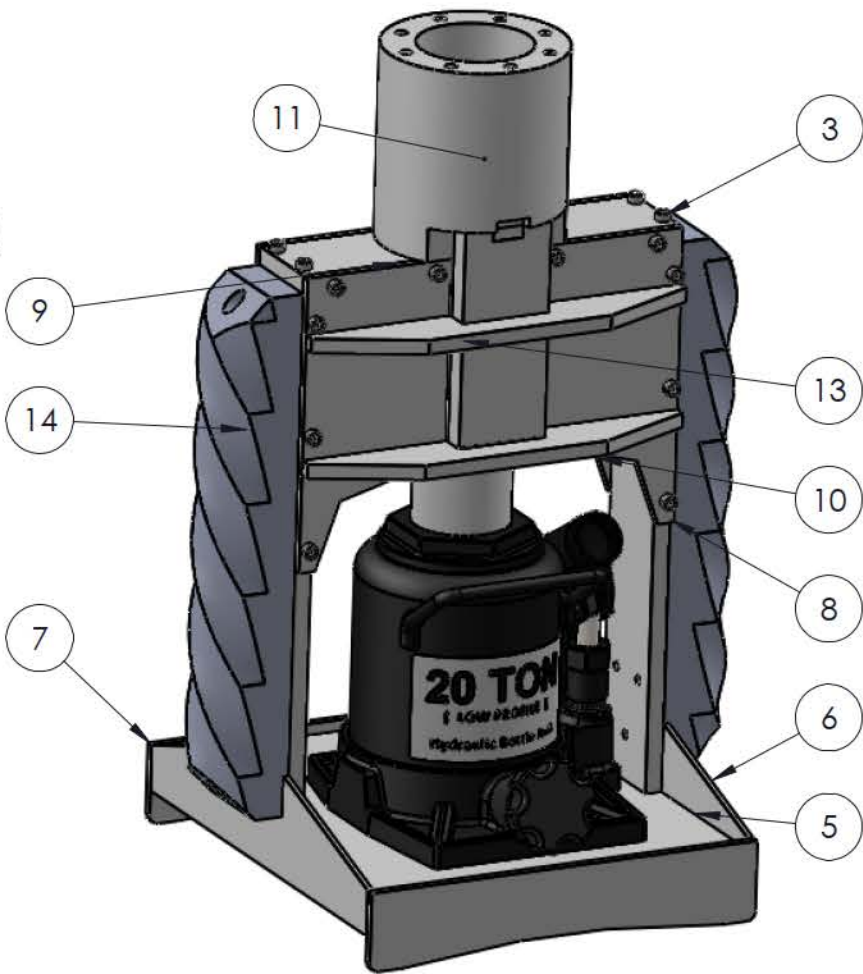


ITEM NO.	PART NUMBER	DESCRIPTION	Default/Qty.
1	91251A334	SHCS 3/8 X 1.625	2
2	91251A342	10-32 x .5 SHCS	20
3	91251A346	10-32 X .875 SHCS	4
4	98381A542	.25 X 1" DOWEL PIN	8
5	THP-001-001	Base Plate	1
6	THP-001-002	Side plate Gusset	2
7	THP-001-003	Feet Gusset	2
8	THP-001-004	Riser	2
9	THP-001-005	Press Head Plate	1
10	THP-001-006	Main Gusset	2
11	THP-001-007	Press Head	1
12	THP-001-008	Jack Press Plate	1
13	THP-001-009	Press Arm	2
14	THP-001-010	Gusset Plate	4
15	THP-001-011	Tool Holder Dog Retainer	1
16	THP-001-012	Retention Dog	2
17	9657K294	COMPRESSION SPRING	2
18	90145A423	Dowel Pin	2
19	THP-001-019	SPRING ARM	2
20	STOCK SPRING	SPRING W/PRESS	2
21	THP-001-018	SPRING PLATE	2
22	SPRING COVER	FIX MEEEEEEEEEE	2
23	92415A745	STAND OFF MCMASTER	1

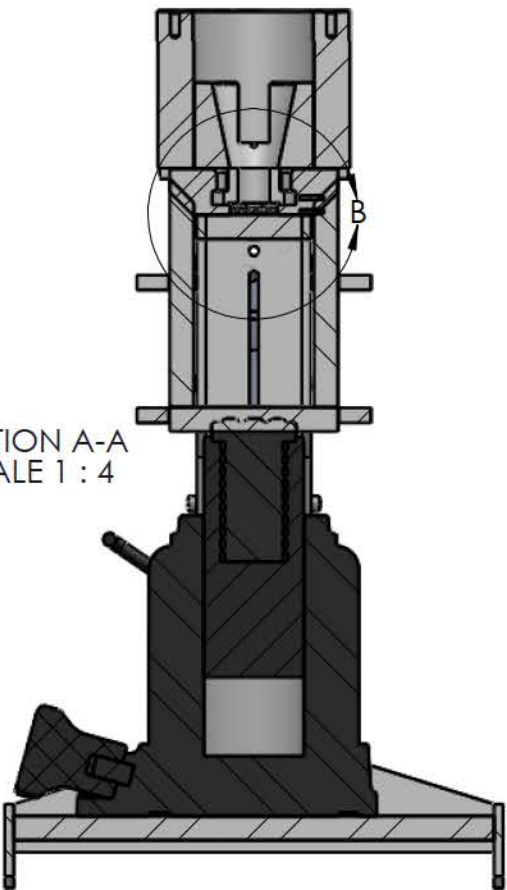
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



DETAIL B
SCALE 1 : 1.1



SECTION A-A
SCALE 1 : 4

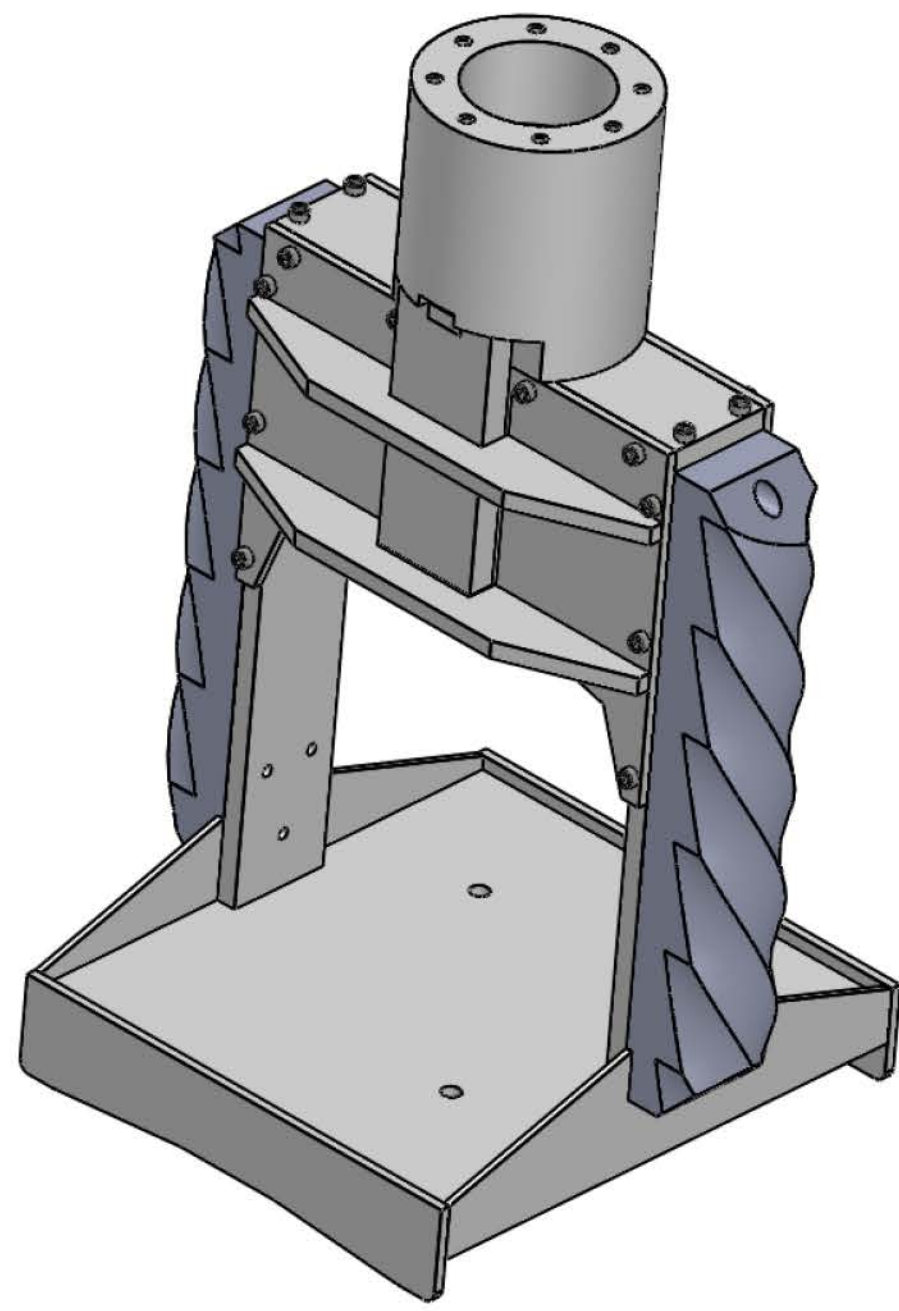
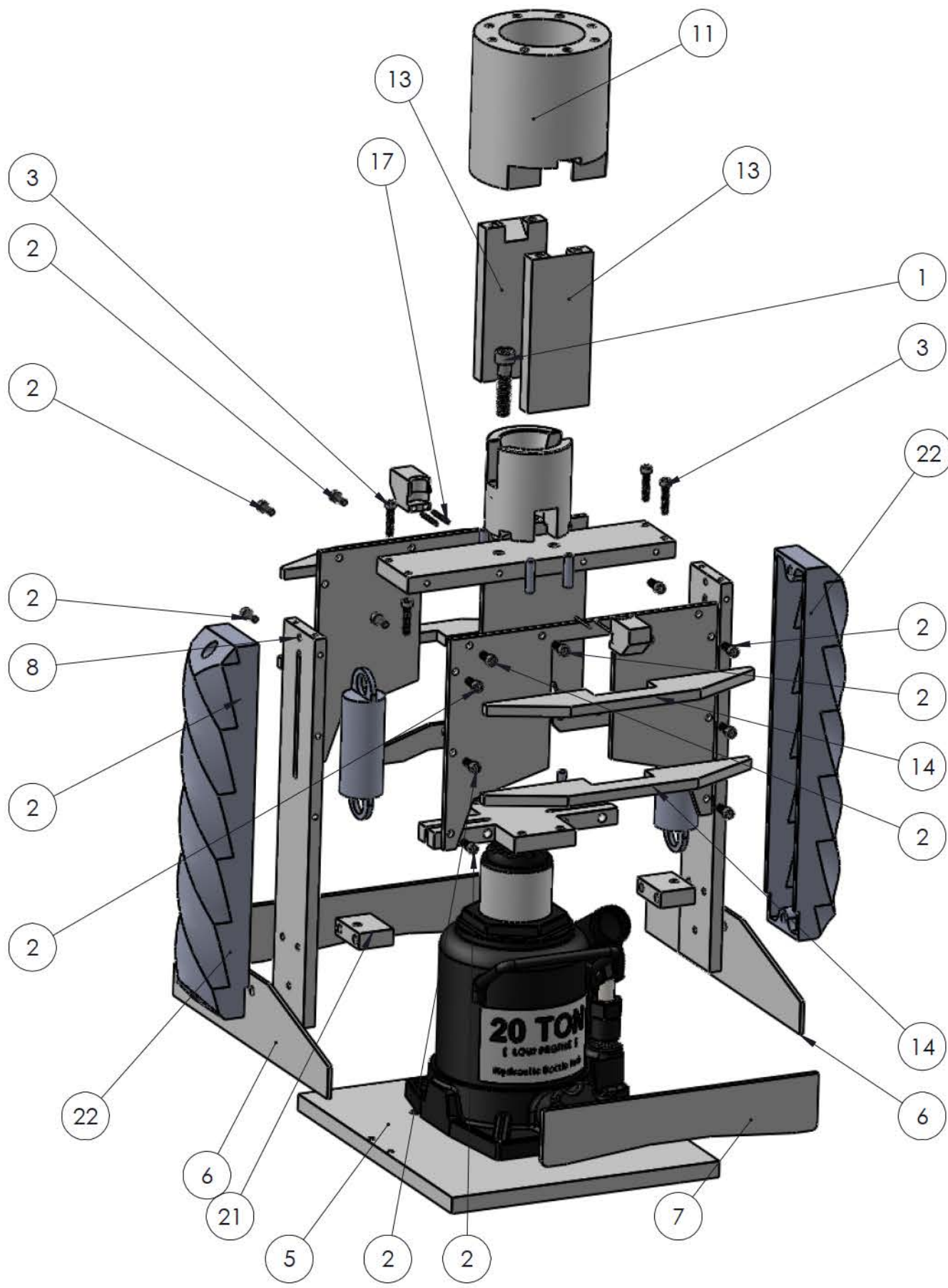


UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: XX ".01" XXX ".005" XXXX ".0005" ANGLES: " 1 PARTS TO BE FREE OF BURS BREAK ALL SHARP EDGES R.015 MACHINED SURFACES = 125 FINISH	DRAWN CD	DATE 2-15-18	 Kremin 235 Keystone Way Frankenmuth, MI 48734			
	CHECKED		WHEEL PRESS			
	QA					
	MFG		SIZE B	MAT'L	DWG NO. THP-001	REV A
CONFIDENTIAL	APPROVED		SCALE HEAT TREAT	HEAT TREAT	SHEET	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: XX .01" XXX .005" XXXX .0005" ANGLES: 1° PARTS TO BE FREE OF BURS BREAK ALL SHARP EDGES R.015 MACHINED SURFACES = 125 FINISH	DRAWN CD	DATE 2-15-18	 235 Keystone Way Frankenmuth, MI 48734	
	CHECKED			
	QA		WHEEL PRESS	
	MFG			
	APPROVED		SIZE B	MAT'L
CONFIDENTIAL			DWG NO. THP-001	REV A
			SCALE HEAT TREAT	SHEET

