

1 Identification

- **Product identifier**
- **Trade name:** Akabond 621KG PT. B Hardener
- **Article number:** 1015530
- **Application of the substance / the mixture** Epoxy hardener
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Company Name: Axson USA, Inc.

Headquarters:
31200 Stephenson Hwy
Madison Heights, MI 48071
USA

ehs-us@axson.com

- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1(248) 588-2270
Chemtec 24-hour Emergency: +1 (800) 424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS09 Environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.
Acute Tox. 4 H312 Harmful in contact with skin.
Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2A H319 Causes serious eye irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07



GHS08



GHS09

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· **Signal word** Warning

· **Hazard-determining components of labeling:**

1,3-Cyclohexanedimethanamine

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700)

Benzyl alcohol

· **Hazard statements**

Harmful if swallowed or in contact with skin.

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

Toxic to aquatic life with long lasting effects.

· **Precautionary statements**

If medical advice is needed, have product container or label at hand.

Keep out of reach of children.

Read label before use.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Wear protective gloves / protective clothing.

Wear eye protection / face protection.

Avoid release to the environment.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

If swallowed: Call a poison center/doctor if you feel unwell.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Get medical advice/attention if you feel unwell.

Rinse mouth.

If on skin: Wash with plenty of water.

Collect spillage.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2

Fire = 1

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 2

Fire = 1

Reactivity = 0

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- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 2579-20-6 EINECS: 219-941-5	1,3-Cyclohexanedimethanamine	25-50%
CAS: 25068-38-6 NLP: 500-033-5	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700)	25-50%
CAS: 100-51-6 EINECS: 202-859-9	Benzyl alcohol	10 - 20%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** Immediately call a doctor.
- **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.

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- Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

100-51-6 Benzyl alcohol

WEEL	Long-term value: 10 ppm
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- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

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Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Pasty
Color:	Whitish
· Odor:	Amine-like
· Odour threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	205 °C (401 °F)

· **Flash point:** > 240 °C (> 464 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 435 °C (815 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

Lower:	1.3 Vol %
Upper:	13.0 Vol %

· **Vapor pressure at 20 °C (68 °F):** 0.1 hPa

· **Density at 20 °C (68 °F):** 1.06 g/cm³ (8.846 lbs/gal)

· **Relative density** Not determined.

· **Vapour density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

Water: Not miscible or difficult to mix.

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- **Partition coefficient (n-octanol/water):** Not determined.
- **Viscosity:**
 - Dynamic:* Not determined.
 - Kinematic:* Not determined.
- **Solvent content:**
 - Organic solvents:* 15.6 %
 - VOC content:* 15.6 %
 - 165.2 g/l / 1.38 lb/gl
- **Solids content:** 57.4 %
- **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

100-51-6 Benzyl alcohol

Oral	LD50	1230 mg/kg (rat)
Dermal	LD50	2000 mg/kg (rabbit)

- **Primary irritant effect:**
 - on the skin:* Irritant to skin and mucous membranes.
 - on the eye:* Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Irritant

- **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

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· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Toxic for aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|----------------------------------|--|
| · UN-Number | |
| · DOT | NA2735 |
| · IMDG, IATA | UN2735 |
| · UN proper shipping name | |
| · DOT | Amines, liquid, corrosive, n.o.s. (1,3-Cyclohexanedimethanamine) |
| · IMDG | AMINES, LIQUID, CORROSIVE, N.O.S. (1,3-Cyclohexanedimethanamine, reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)), MARINE POLLUTANT |
| · IATA | AMINES, LIQUID, CORROSIVE, N.O.S. (1,3-Cyclohexanedimethanamine) |

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· **Transport hazard class(es)**

· **DOT**



· **Class** 8 Corrosive substances
· **Label** 8

· **IMDG**



· **Class** 8 Corrosive substances
· **Label** 8

· **IATA**



· **Class** 8 Corrosive substances
· **Label** 8

· **Packing group**

· **DOT, IMDG, IATA** III

· **Environmental hazards:** Product contains environmentally hazardous substances: reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

· **Marine pollutant:** Yes
Symbol (fish and tree)

· **Special precautions for user** Warning: Corrosive substances

· **Danger code (Kemler):** 60

· **EMS Number:** F-A,S-B

· **Segregation groups** Alkalis

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**

· **Quantity limitations** On passenger aircraft/rail: 60 L
On cargo aircraft only: 220 L

· **Remarks:** Special marking with the symbol (fish and tree).

· **IMDG**

· **Limited quantities (LQ)** 5L

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· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN2735, Amines, liquid, corrosive, n.o.s. (1,3-Cyclohexanedimethanamine), ENVIRONMENTALLY HAZARDOUS, 8, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS07 GHS08 GHS09

- **Signal word** Warning

· **Hazard-determining components of labeling:**

1,3-Cyclohexanedimethanamine
reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

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Trade name: Akabond 621KG PT. B Hardener

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Benzyl alcohol

· **Hazard statements**

Harmful if swallowed or in contact with skin.

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

Toxic to aquatic life with long lasting effects.

· **Precautionary statements**

If medical advice is needed, have product container or label at hand.

Keep out of reach of children.

Read label before use.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Wear protective gloves / protective clothing.

Wear eye protection / face protection.

Avoid release to the environment.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

If swallowed: Call a poison center/doctor if you feel unwell.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Get medical advice/attention if you feel unwell.

Rinse mouth.

If on skin: Wash with plenty of water.

Collect spillage.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Date of preparation / last revision** 04/01/2015 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

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Printing date 04/01/2015

Reviewed on 04/01/2015

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*NFPA: National Fire Protection Association (USA)**HMIS: Hazardous Materials Identification System (USA)**VOC: Volatile Organic Compounds (USA, EU)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**Acute Tox. 4: Acute toxicity, Hazard Category 4**Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2**Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A**Skin Sens. 1: Sensitisation - Skin, Hazard Category 1**STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3**STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2**Aquatic Chronic 2: Hazardous to the aquatic environment - Chronic Hazard, Category 2*

USA