

Technical Data Sheet

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- Properties:** AKEMI® Lettering Colours Sprays are high-quality, solvent containing special lacquers with metal pigments. The products are characterized by the following qualities:
- good covering properties
 - fast hardening
 - weather-resistant
 - non-yellowing
 - colour fast - brilliance is retained
- Application Area:** AKEMI® Lettering Colour Sprays are mainly used in stone processing trade to set up large-area written characters with stencils on monuments, gravestones or sculptures.
- Instructions for Use:**
1. The surface to be treated must be degreased, dry and free from dust.
 2. Parts not to be treated should be covered and surrounding areas be protected from spray mist.
 3. Shake can well until hearing the mixing balls.
 4. Spray from a distance of 25 cm in a crisscross pattern.
- Special Notes:**
- Use AKEMI® Liquid Glove to protect your hands.
 - Do not use in case of high temperatures or intensive sun light (too fast drying - formation of lacquer films). Ideal working temperature 15 - 25°C.
 - Several thin layers should be applied instead of one thick layer (better drying).
 - The spray valves must not be cleared when finished work.
 - Parts that have been sprayed by mistake can be cleaned with AKEMI® Nitro-Dilution (test for resistance).
- Technical Data:**
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| Colours: | black, white, antique silver, antique gold |
| Density: | approx. 0.8 g/cm ³ |
| Coverage: | approx. 1.3 m ² /spray can |
| Drying time (20°C)
(crisscross pattern): | dust dry after 10 minutes
tack-free after 15 minutes
dry to the touch after 50 minutes |
- Storage:** If stored in dry and cool condition (5-25°C/41-77°F) in its closed original container at least 36 months from production.
- Health & Safety:** Read Safety Data Sheet before handling or using this product.
- Important Notice:** The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trails of the product, in an inconspicuous area or fabrication of a sample piece.

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