

Integra Adhesives[®]

SURFACE
BONDER

ZERO

Zero Sag Seaming Adhesive



**ADHESIVE
STAYS IN PLACE**

**PERFECT
FOR MITERING**

THE ULTIMATE QUARTZ SEAMING ADHESIVE

**AVAILABLE IN MULTIPLE COLORS
FOR QUARTZ, NATURAL STONE,
AND COMPACT SINTERED MATERIALS
WIDE SELECTION OF TRUE WHITES**

Surface Bonder Zero can be applied vertically as well as horizontally without sagging. This allows for fast, clean assembly of countertops, whether laminating, mitering or installing in the field. Even vertical wall panels can be joined together with adhesive that stays in place.

Surface Bonder Zero has a working time of 9-14 minutes and can be polished in 20-30 minutes for speedy and efficient fabrication.

SURFACE BONDER ZERO

Zero sag adhesive for seaming Quartz and Natural Stone

ADVANTAGES

Zero Sag
Invisible Seams
High Strength
Pre-mixed for common Quartz
and Natural Stone colors
12 minutes working time
25 minutes fixture time

APPLICATIONS

Indoor use on Quartz, Natural
Stone and Compact Sintered
Surfaces

- ✓ Mitered edges
- ✓ Deck seams
- ✓ Laminations
- ✓ Vertical applications



CONTACT

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Product Overview

Surface Bonder Zero is a non-sagging adhesive specifically designed for Quartz, Natural Stone and Compact Sintered surfaces. Speed your assemblies with no mess. The zero sag properties means it stays right where you put it, making Surface Bonder Zero ideal for mitered edges. It's also great for vertical applications, like deck seam installation in the field.

Surface Bonder Zero is available in a variety of colors to match the most popular designs in the industry and comes in a wide range of true whites for all the trending Quartz slabs.

Characteristics

| Characteristic | Surface Bonder ZERO |
|---|-------------------------------|
| Working Time | 9 – 14 minutes |
| Fixture time | 20 – 30 minutes |
| Operating Temperature | 60°–80°F (16°–27°C)* |
| Viscosity — Adhesive | 20,000 – 50,000 cps |
| Viscosity — Activator | 7,000 – 2,000 cps |
| Color — Adhesive | Various |
| Color — Activator | Colorless / Translucent |
| Mix ratio | 10:1 |
| Flexural Strength — Natural Stone | >4000 PSI / Substrate Failure |
| Flexural Strength — Quartz | >4000 PSI / Substrate Failure |
| Flexural Strength — Compact Sintered Material | >4000 / Substrate Failure |
| Shelf Life | 2 years |

* Use at temperatures below 55°F(12°C) or above 90°F(32°C) may cause incomplete cure, yellowing and poor bonding strength.

Color Matching

Integra Adhesives is known throughout the industry for excellence in color matching. Our lab combines the latest technology and extensive practical knowledge to produce unrivaled color matches. Customers have access to a large and ever-expanding palette of colors from which to choose. For accurate color matches on a variety of surfaces, visit www.integra-adhesives.com/color-charts/ or download the Integra App from the [Apple App Store](#) or [Google Play Store](#) by searching Integra Adhesives.

Storage

Store at temperatures between 60° - 80°F (16° - 27°C). Long-term exposure to higher temperatures will reduce shelf life and alter cure properties. Do not freeze. See MFG data on cartridge for expiry information.

Dispensing / Packaging

Integra Adhesives is a world leader in pre-colored cartridge-based adhesives specially designed for the surfacing industry. Our unique cartridge-based mix and dispense system allows for efficient and consistent color match, fast production output and low waste. Surface Bonder Zero is available in 250ml cartridges.

Shipping Options

Integra Adhesives products are available across North America, Europe and many other parts of world. Please visit www.integra-adhesives.com to find a distributor near you.

Available at: